

u .o	> 1.5 N/mm ² or a failure in the substrate. Adhesion will generally be dependent on surface preparation.
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#	For substrate roughness up to 1.0 mm and normal absorbency ~ 0.6 - 1.0 kg/m². These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc. For higher substrate roughness and/or stronger absorbency the consumption must be calculated using preliminary site trials.
O ʻu	~ 1.0 mm max.
° 'u	+10 °C min. / +30 °C max.
) h	Beware of condensation. The substrate and uncured product must be at least +3 °C above dew poir



